



# **LAMILUX**

**Super 1000 - Super 1000 Extra - HG 4000**  
**Super 1500 Flex - Super 500 Flex**  
**1000 Super Span - LAMILite**  
**Gel Coated**  
**Fiberglass RV Siding and Roof Material**

**LAMILUX**  
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**LAMILUX SUPER 1000 - SUPER 1000 EXTRA - HG 4000  
SUPER 1500 FLEX - SUPER 500 FLEX - 1000 SUPER SPAN  
LAMILite - GELCOAT FIBERGLASS SIDING AND ROOF MATERIAL  
LIMITED TWO YEAR WARRANTY**

**For Original Purchasers (Personal Use Only)**

This warranty is given by LAMILUX to its customers for **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat Fiberglass RV Siding and Roof Material** manufactured on or after July 1, 1999, and is available only to the original purchaser of the vehicle. This warranty does not apply to lease or rental units.

**WHAT IS COVERED AND FOR HOW LONG**

Subject to the specific limitations set forth below, LAMILUX warrants that **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat Fiberglass RV Siding and Roof Material** will remain free of exposed fibers and will not rust, rot, corrode, or require painting or refinishing (normal pigmentation change caused by UV or sunlight degradation excepted) under normal conditions of use for two (2) years from the date of first retail sale, three (3) years from the date of manufacture, or 20,000 miles, whichever occurs first. Vehicles purchased specifically for rental or lease are not covered under this warranty.

**WHAT LAMILUX WILL DO**

Should any warranted failure (see "What is Covered and For How Long" above) of **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat RV Siding and Roof Material** occur, Lamilux will pay the cost of reasonable labor and parts to either repair or replace the failed panels only. For the purpose of this warranty, parts are defined strictly as either the materials necessary to repair the panel finish or, in case of replacement, the **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat RV Siding and Roof Material**.

**WHAT THIS WARRANTY DOES NOT COVER**

This warranty does not cover: (a) damage to the panels resulting from vandalism, accident, or misuse, including direct impact to the panel or scoring of the panel which impairs the surface integrity; (b) premature discoloration or fiber exposure caused by a lack of care and maintenance recommended by Lamilux; (c) normal fading and discoloration caused by UV and chemical atmospheric conditions that are expected during the warranty period; (d) any cracking of the panel finish through either improper product installation or product field performance when the application exceeded Lamilux minimum bend radius recommendation or other Lamilux application recommendations; (e) discoloration or damage caused by glues, cleaner/polish, sealant, rubber trim, or other products installed on or near the Lamilux siding.

THIS WARRANTY IS THE EXCLUSIVE REMEDY AGAINST LAMILUX and no other remedy (incidental or consequential losses) shall be available. THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY AND/OR PREVIOUS WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Any representations or promises inconsistent with, or in addition to this warranty, are unauthorized and shall not be binding upon Lamilux.

**HOW TO GET SERVICE**

To obtain the benefits of this warranty, please telephone our customer service representatives at (310) 791-1424 from 8:00 A.M. to 5:00 P.M. (PST) Monday through Friday, or write to:

**LAMILUX  
CUSTOMER SERVICE REPRESENTATIVES  
22730 HAWTHORNE BLVD.  
SUITE 208  
TORRANCE, CA 90505**

**LAMILUX SUPER 1000 - SUPER 1000 EXTRA - HG 4000  
SUPER 1500 FLEX - SUPER 500 FLEX - 1000 SUPER SPAN  
LAMILite - GELCOAT FIBERGLASS SIDING AND ROOF MATERIAL  
LIMITED ONE YEAR WARRANTY**

**For Original Purchasers (for Rental or Lease Use)**

This warranty is given by LAMILUX to its customers for **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat Fiberglass RV Siding** manufactured on or after July 1, 1999, and is available only to the original purchasers that have bought units for rental or lease use.

**WHAT IS COVERED AND FOR HOW LONG**

Subject to the specific limitations set forth below, LAMILUX warrants that **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat Fiberglass RV Siding and Roof Material** will remain free of exposed fibers and will not rust, rot, corrode, or require painting or refinishing (normal pigmentation change caused by UV or sunlight degradation excepted) under normal conditions of use for one (1) year from the date of first retail sale, two (2) years from the date of manufacture, or 10,000 miles, whichever occurs first.

**WHAT LAMILUX WILL DO**

Should any warranted failure (see "What is Covered and For How Long" above) of **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat RV Siding and Roof Material** occur, Lamilux will pay the cost of reasonable labor and parts to either repair or replace the failed panels only. For the purpose of this warranty, parts are defined strictly as either the materials necessary to repair the panel finish or, in case of replacement, the **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat RV Siding and Roof Material**.

**WHAT THIS WARRANTY DOES NOT COVER**

This warranty does not cover: (a) damage to the panels resulting from vandalism, accident, or misuse, including direct impact to the panel or scoring of the panel which impairs the surface integrity; (b) premature discoloration or fiber exposure caused by a lack of care and maintenance recommended by Lamilux; (c) normal fading and discoloration caused by UV and chemical atmospheric conditions that are expected during the warranty period; (d) any cracking of the panel finish through either improper product installation or product field performance when the application exceeded Lamilux minimum bend radius recommendation or other Lamilux application recommendations; (e) discoloration or damage caused by glues, cleaner/polish, sealant, rubber trim, or other products installed on or near the Lamilux siding.

THIS WARRANTY IS THE EXCLUSIVE REMEDY AGAINST LAMILUX and no other remedy (incidental or consequential losses) shall be available. THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY AND/OR PREVIOUS WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Any representations or promises inconsistent with, or in addition to this warranty, are unauthorized and shall not be binding upon Lamilux.

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**LAMILUX  
CUSTOMER SERVICE REPRESENTATIVES  
22730 HAWTHORNE BLVD.  
SUITE 208  
TORRANCE, CA 90505**

# **LAMILUX SUPER 1000 - SUPER 1000 EXTRA - HG 4000 SUPER 1500 FLEX - SUPER 500 FLEX - 1000 SUPER SPAN LAMILite - GELCOAT RV SIDING AND ROOF MATERIAL CARE AND MAINTENANCE**

Congratulations! You have just purchased a recreational vehicle using the highest quality fiberglass siding available. **Lamilux Super 1000 - Super 1000 Extra - HG 4000 - Super 1500 Flex - Super 500 Flex - 1000 Super Span - LAMILite - Gelcoat RV Siding and Roof Material** is produced using the finest raw materials and state-of-the-art fiberglass processing in the world. The surface is a premium gel coat resin that provides your RV with a shiny, easily cleanable surface that will not rust, rot, corrode, or peel. This gel coat surface resists color drift in prolonged exposure to the sun and keeps fiberglass fibers from becoming openly exposed on the panel surface for many years under normal conditions of use. Beneath the gel coat, the panel core is loaded with fiberglass mat for superior strength. The care and maintenance recommendations that follow are being supplied to help you care for the special gel coat finish on your new RV. Following these instructions will help preserve the glossy finish and color of the gel coat wear surface.

## **Washing your RV**

- Wash your LAMILUX fiberglass sidewalls regularly with liquid, nonabrasive cleaners designed for use on fiberglass surfaces such as RV's, boats, or fiberglass bathtubs. Be sure to follow directions on the package and try the cleaner in an inconspicuous area if there is any question about the compatibility of the cleaner and the fiberglass. **ALWAYS BE SURE THAT CLEANING COMPOUNDS DO NOT SCRATCH OR ABRASE THE GEL COAT SURFACE!**
- Do not ever dry wipe the gel coat surface as it may scratch.
- Should you ever have a stubborn mark or stain on the fiberglass that will not come clean with soap, water, and a clean rag; try using mineral spirits on a clean rag. Be sure to rinse the fiberglass surface with clean water after using mineral spirits or any other chemical cleaner or the surface gloss will become dull. Be very careful with chemical cleaners of any kind and be sure to check their compatibility with the fiberglass in a small, inconspicuous area on the coach before using. Some chemicals can discolor, erode, or dull the surface finish. Always rinse the gel coat well with clean water after using any chemical cleaner.
- Waxing helps prolong the gel coat finish, just like it helps prolong the finish on your car, truck, or boat. Use **non-abrasive** waxes designed for use on fiberglass products, RV's, or boats. Be careful when using cleaners, polishers, or rubbing compounds as many of these products are designed to lightly abrade the surface. Surface abrasions of any kind are not good for the gel coat finish.

## **Maintaining the Gloss and Color**

- LAMILUX has designed the Super Gel Coat Product Series to perform better in long term exposure to the sun than other fiberglass products used on RV's today. LAMILUX Super Gel Coat products are premium products with premium performance. However, any exterior product will eventually and gradually change color after prolonged exposure to the sun. For this reason, we offer the following recommendations:
- If at all possible, shield your RV from the long term damaging effects of the sun by using an RV cover or by storing the unit in a shaded area when not in use. Just like your car/truck, your RV will retain its original gloss and color much longer if kept out of the sun. The sun is the number one enemy of all exterior products in the RV and automotive industries and LAMILUX has developed a panel that displays superior performance to other fiberglass panels.
- Should you ever need to repair the surface on your coach, LAMILUX readily accepts automotive paint – please consult a repair or paint professional.